ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	08.01.30	Job No.:	00056	ADR Yes/No:	Υ	ADR Date:	08.01.22	ECN#:	1118
Product No.:	D206-628			Created By:	py	Approved By:	MAN		1
Product Name	HELI-ACCESS-	STEP		Checked By:	W.	General Manag	ger Approval	:	

Distribution	Reqd	Resp		Received	
Production Manager	Х	LL	U	1802-04	
Production Engineering Coord	Х	EC/DD		12	
Director Quality Assurance					
Customer Order Processing					

Distribution	Reqd	Resp	Received
Customer Technical Support	Х	DSTOW	1000.02.04
Marketing	Х	SW	800) 08.02.04
Quality Control Coordinator	Х	JM	L0202.04
QA TOO	*	3#	0

Reason for Chang	ıe:	nc	hai	CI	for	on	eas	R
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INCLUDE D2732-030 RUBBER CUSHIONS AS STANDARD ON D206-628 STEPS

Documents Affected:

RELEASE: DSI 9332 REV B

# Engineering Actions	Regd	Resp	Notes	Complete
1 Required Documents/Drawings Under Review	Y	KJ		08,0204
2 Update Blue/Pink/DSI Folder and Electronic Files	Υ	KJ	DSI 9332 REV. B WILL SUPERCEDE REV. A	08:02:04 1850
3 Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		18,02,04,95
4 Update Grey Project Binder	Υ	KJ		08,02,04
5 Move Electronic Files	Υ	KJ		08.02.04
6 Update Master Document List (MDL)	Y	PH		08.02.05
7 Update Document Record (DR) Rev. H	Υ	KJ		08.02.04
8 Create/Update Change Record Form	Υ	KJ	SEE ATTACHED	68.02.04 to
9 Create/Update PPP's	Υ	KJ	SEE ITEM #8	08,02.04 98
10 Update Controlled PDF Files	Υ	KJ		08,02.04 9
11 Notify TC/FAA of Change	Υ	PH		U8.11.29 PL
12 Update QSI 021 and/or STC Approval List	N			
13 Update Product Development Summary	N			1
14 Update Accpac Database	Υ	KJ	NEW KITS DSI 9332-011/-021	08.02.04 90
15 Update Access (ARC) Database	Υ	KJ	NEW KITS DSI 9332-011/-021 7	08.02.04
16 Update/Verify ARC	Y	KJ	<u> </u>	08.02.04 48
17 Update Paperwork Kits in Production	N			3
18 Update Qpulse/Laminated Dwgs	N			
19 Update Product Compatability Matrix	N			
20 Create Eurocopter Form (FEE)	N			
21				

#	Production Actions	Reqd		Notes	Complete
22	Create/Update Coss IPP/BOM	Υ	EC/DD	AMEND PICK LIST PER DSI 9332 REV. B	19 09.02.05
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	Ν			
25	Create/Update Tooling	Z			
26	Red Tag Stock (Specify)	Ν		•	
27	Rework/Scrap Current Production and/or Stock	Υ	LL	ADD/REMOVE PARTS PER DSI60 37221- 33	108,02.26 4
28	Update Paperwork Kits in Stock	Υ	KL		> 0
29	Create/Update MPP	N			
30					

# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	Υ	SW	NOTIFY DHS	8008.08.18
32 Notify Eurocopter France	N			
33				

Description / Action:

UPDATE ALL KITS IN STOCK ASAP.

H:\Forms\Engineering\approved online eng\ECNrevM.xls

ECN Verified & Complete:

Date: 01/02/12

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	08.01.30	Job No.:	00056	ADR Yes/No:	Υ	ADR Date:	08.01.22	ECN#:	1118
Product No.:	D206-628			Created By:	PH	Approved By:	SAAL	LON #.	1110
Product Name	HELI-ACCESS	-STEP		Checked By:	112	General Mana	ger Äpproval		

Received

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp
Production Manager	X	LL		Customer Technical Support	Х	DSTOW
Production Engineering Coord	Х	EC/DD		Marketing	X	SW
Director Quality Assurance		·		Quality Control Coordinator	X	JM
Customer Order Processing				QA COORD	×	DI

Reason for Change:	
INCLUDE D2732-030 RUBBER CUSHIONS AS STANDARD ON D206-628 STEPS	

Documents Affected:	 	 	
RELEASE: DSI 9332 REV B			

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3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Υ	KJ		88,02.04/9KH
4	Update Grey Project Binder	Υ	KJ		08,02,04
5	Move Electronic Files	Υ	KJ		08102104 19.
6	Update Master Document List (MDL)	Υ.:	PH		- 1
7	Update Document Record (DR) Key, H	Υ	KJ		08.02.04
8	Create/Update Change Record Form	Υ	KJ	SEE ATTACHED	0
9	Create/Update PPP's	Υ	KJ	SEE ITEM #8	
10	Update Controlled PDF Files	Υ	KJ		08,02.04
11	Notify TC/FAA of Change	Υ	PH		U
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	Ν			
14	Update Accpac Database	Υ	KJ	NEW KITS DSI 9332-011/-021	08.02.04 40
15	Update Access (ARC) Database	Υ	KJ	NEW KITS DSI 9332-011/-021 7	08.02.04
	Update/Verify ARC	M	KJ		08.02.04
17	Update Paperwork Kits in Production	N			3
18	Update Qpulse/Laminated Dwgs	N			
	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			***
21					

# Production Actions	Reqd	Resp	Notes	Complete
22 Create/Update Coss IPP/BOM	Y	EC/DD	AMEND PICK LIST PER DSI 9332 REV. B	FC/DD
23 Update FAI Sheets	N			
24 Create/Update CNC Programs	N			
25 Create/Update Tooling	N			
26 Red Tag Stock (Specify)	N			
27 Rework/Scrap Current Production and/or Stock	Y	LL	ADD/REMOVE PARTS PER DSI	
28 Update Paperwork Kits in Stock	Y	KJ		
29 Create/Update MPP	N			
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# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	Y	SW	NOTIFY DHS	
32 Notify Eurocopter France	N			
33				

Description / Action:	
Description / Action: UPDATE ALL KITS IN STOCK ASAP.	
	·

ECN Verified & Complete:	Date:
ECN Verified & Complete:	Date: